



**Approved draft for training all sites (version 001)**

Technical SOP

<b>Title</b>	<b>Erythrocyte Sedimentation Rate by ESR STAT PLUS</b>	
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<b>Laboratory Approval</b>		<b>Local Effective Date:</b>
<b>Print Name and Title</b>	<b>Signature</b>	<b>Date</b>
<i>Refer to the electronic signature page for approval and approval dates.</i>		

<b>Annual Review</b>		
<b>Print Name</b>	<b>Signature</b>	<b>Date</b>

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**1. TEST INFORMATION**

<b>Assay</b>	<b>Method/Instrument</b>	<b>Local Code</b>
Erythrocyte Sedimentation Rate	ESR STAT PLUS	ESR

<b>Synonyms/Abbreviations</b>
Sed Rate, ESR

<b>Department</b>
Hematology

Form revised 3/31/00

## 2. ANALYTICAL PRINCIPLE

The ESR STAT PLUS analyzer uses centrifugation and laser optic principles to measure the ESR in anticoagulated whole blood. The ESR STAT PLUS obtains the result in approximately 4 minutes and uses a small volume of blood. A filled calibrated hematocrit tube is spun at 1500-2000 rpm for 3 minutes. An interface forms between the cells and the plasma at the start of the analysis. It is tracked by the laser for the duration of the 3 minutes. Up to 100 measurements are taken during the cycle.

## 3. SPECIMEN REQUIREMENTS

### 3.1 Patient Preparation

Component	Special Notations
Fasting/Special Diets	N/A
Specimen Collection and/or Timing	Collection tube must be filled properly and mixed thoroughly.
Special Collection Procedures	None defined
Other	N/A

### 3.2 Specimen Type & Handling

Criteria	
Type -Preferred -Other Acceptable	Whole Blood (K <sub>3</sub> EDTA or K <sub>2</sub> EDTA) None
Collection Container	2.5 ml, 3.0 ml, 5.0 ml, or 7.0 ml Lavender top tube (K <sub>3</sub> EDTA or K <sub>2</sub> EDTA)
Volume - Optimum - Minimum	1 mL 100 µL
Transport Container and Temperature	Same as above, at room temperature
Stability & Storage Requirements	Room Temperature: (18-30°C) 6 hours
	Refrigerated: (2-8°C) samples should be analyzed within 12 hours of collection, bring specimen to room temperature before analysis.
	Frozen: Not appropriate
Timing Considerations	N/A

Criteria	
<b>Unacceptable Specimens &amp; Actions to Take</b>	Specimens that are unlabeled, improperly labeled, or those that do not meet the stated criteria are unacceptable. Request a recollection and credit the test with the appropriate LIS English text code for “test not performed” message. Examples: Quantity not sufficient-QNS; Wrong collection-UNAC. Document the request for recollection in the LIS.
<b>Compromising Physical Characteristics</b>	Gross hemolysis or clotted. Reject sample and request a recollection. Credit the test with the appropriate LIS English text code explanation.
<b>Other Considerations</b>	N/A

**4. REAGENTS**

None

**5. CALIBRATORS/STANDARDS**

Not applicable

**6. QUALITY CONTROL**

**6.1 Controls Used**

Controls	Supplier and Catalog Number
SEDRite™ PLUS (2 levels)	R & D Systems, Inc, # ESRC 20002

**6.2 Control Preparation and Storage**

**NOTE:** Date and initial all controls upon opening. Each container should be labeled with (1) substance name, (2) lot number, (3) date of preparation, (4) expiration date, (5) initials of tech, and (6) any special storage instructions; check for visible signs of degradation.

<b>Control</b>	SEDRite™ PLUS (2 levels)
<b>Preparation</b>	Bring to room temperature and mix thoroughly
<b>Storage/Stability</b>	Unopened: 2 - 8°C, until expiration date Opened: 2 - 8°C, 30 days RETURN VIALS TO REFRIGERATOR WITHIN 30 MINUTES OF USE

**6.3 Frequency**

Level 1 and level 2 of the SEDRite Plus should be run at the beginning of every shift.

Form revised 3/31/00

## 6.4 Tolerance Limits

Both controls must be within the established ranges. Each lot of control material will arrive with expected ranges.

If one or both controls are out of range, they must be repeated.

If the control is still out of range on repeat, run a fresh vial of control material.

If there continues to be a problem, notify the supervisor immediately.

No patient samples are to be reported if the controls are not in range.

All corrective action must be documented as specified in the Laboratory QC Program.

## 6.5 Review Patient Data

Review patient results for unusual patterns, trends or distributions in patient results, such as an unusually high percentage of abnormal results.

## 6.6 Documentation

- All QC results are documented in the computer.
- Quality control records are reviewed daily at the bench, weekly by the Group Lead or designee, and monthly by the Supervisor/Manager or designee.
- Refer to complete policies and procedures for QC documentation and for record retention requirements in the Laboratory QC Program.

## 6.7 Quality Assurance Program

- Each new lot number of reagent or new shipment of the same lot of reagent must be tested with external control materials and previously analyzed samples. Performance of the new lot must be equivalent to the previous lot; utilize published TEA for acceptability criteria.
- Training must be successfully completed and documented prior to performing this test. This procedure must be incorporated into the departmental competency assessment program.
- The laboratory participates in CAP proficiency testing. All proficiency testing materials must be treated in the same manner as patient samples.
- Consult the Laboratory QC Program for complete details.

## 7. EQUIPMENT and SUPPLIES

### 7.1 Assay Platform

ESR STAT PLUS instrument

### 7.2 Equipment

Scanner  
Printer

### 7.3 Supplies

Alcohol preps

Printer Paper

Lithium Heparin Coated Calibrated Analysis Tubes  
 (kit includes: 500 analysis tubes and wipes)

## 8. PROCEDURE

**NOTE: For all procedures involving specimens, buttoned lab coats, gloves, and face protection are required minimum personal protective equipment. Report all accidents to your supervisor.**

8.1	Instrument Maintenance
1.	Clean the interior of the instrument with alcohol preps
2.	Document on the ESR Stat Plus Maintenance Log

8.2	Instrument Set-up Protocol
1.	<p>Insert an empty analysis tube into the “0” slot under the lip on the outside edge of the rotor.</p> <p>The blank should be run in the “0” slot every time the instrument is used. This blank acts as a balance. Results may be deemed to be correct even if results are determined without the index tube in place.</p>
2.	If a printer is used, be certain that the printer cable is attached to the ESR STAT PLUS, and the thermal paper roll is properly installed and the printer is turned on.
3.	Turn on the ESR STAT PLUS.
4.	The instrument will, upon being turned on, run through an equilibration process which will take 5 minutes. Proceed with running controls and patient samples after the instrument presents the ready screen.

8.3	Specimen / Reagent Preparation
1.	The patient/control samples must be at room temperature.
2.	To prepare control and patient samples, mix the whole blood samples (or controls) thoroughly.
3.	If the samples are being rocked, you may pick up the EDTA blood collection tube and draw a sample immediately into the calibrated analysis tube. If the samples have not been rocked, take care to mix the sample by gentle inversion 8-10 times before drawing sample into the calibrated analysis tube.
4.	<p>When the instrument asks for the sample to be placed in the first slot, it is time to fill the calibrated analysis tube with the sample.</p> <p>a. remove a wipe from the wipe container.</p> <p>b. remove a calibrated analysis tube from the tube container.</p>





8.5	Special Handling
1.	<b>If you are distracted and the blood sample in the blood collection tube is allowed to sit for more than one minute, be sure to re- mix the sample by gentle inversion at least eight times.</b>
2.	<b>When not in use – The lid must be closed and locked (an audible click confirms locking of lid).</b>
3.	<p>To retrieve prior results:</p> <p>Go to the Standby screen. Select C=prior results, enter the accession number for the sample result to be retrieved. The results will be presented on the screen.</p> <p>The ESR STAT will remember results for the last four cycles (up to 12 prior results). If the instrument is turned off, all prior results will be lost.</p>

**Note:**

If the instrument is not used within 15 minutes since the last sample is run, the instrument will automatically equilibrate for 1 minute. For the auto equilibration to start, the instrument lid must be closed and locked.

The user may interrupt the auto equilibration by pressing STOP. Interrupting the auto equilibration will have no adverse impact on results.

To operate the ESR STAT PLUS after the analyzer has completed the equilibration sequence; the standby screen will automatically appear as follows:

```

1  ESR Test
2  Date-Time Settings

(C=previous results)
  
```

**9. CALCULATIONS**

None

**10. REPORTING RESULTS AND REPEAT CRITERIA**

**10.1 Interpretation of Data**

None required

**10.2 Rounding**

N/A

### 10.3 Units of Measure

mm/hr

### 10.4 Clinically Reportable Range (CRR)

N/A

### 10.5 Repeat Criteria and Resulting

IF the result is ...	THEN...
Outside of the AMR	Repeat testing, ensuring that the sample is mixed well.

## 11. EXPECTED VALUES

### 11.1 Reference Ranges

Female 0 – 30 mm/hr

Male 0 – 10 mm/hr

### 11.2 Critical Values

None established

### 11.3 Priority 3 Limit(s)

None established

## 12. CLINICAL SIGNIFICANCE

The Erythrocyte Sedimentation Rate is a widely used, non-specific screening test. It is indicative of the presence of infectious, inflammatory, degenerative or neoplastic conditions. The increased rate of red cell determination is mainly associated with qualitative and quantitative changes in the plasma proteins.

## 13. PROCEDURE NOTES

- **FDA Status:** FDA Approved/cleared
- **Validated Test Modifications:** None

1. The patient sample must be filled to the fill line properly, not more than +/- 1 mm.
2. The patient/control sample must be at room temperature
3. The capillary tube should not lay down in a horizontal position for more than 5 minutes
4. The analysis tube must be wiped clean of any blood before starting analysis

## **14. LIMITATIONS OF METHOD**

### **14.1 Analytical Measurement Range (AMR)**

1 - 145 mm/hr

### **14.2 Precision**

N/A

### **14.3 Interfering Substances**

N/A

### **14.4 Clinical Sensitivity/Specificity/Predictive Values**

N/A

## **15. SAFETY**

The employee has direct responsibility to avoid injury and illness at work. Nearly all harmful exposures to infectious substances and chemicals, and other injuries, can be avoided with effective training and consistent safe work practices.

Become familiar with the Environmental Health and Safety (EHS) Manual to learn the requirements on working safely and protecting the environment from harm. Although lab work typically focuses on the hazards of working with specimens and chemicals, we must also control other important hazards.

- Slips, trips, and falls cause many serious injuries. Please ensure that spills are cleaned quickly (to avoid slippery floors) and that you can see and avoid obstacles in your path.
- Ergonomic injuries result from performing tasks with too much repetition, force, or awkward position. Ergonomic injuries include strains and back injuries. Learn about ergonomic hazards and how to prevent this type of injury.
- Scratches, lacerations, and needlesticks can result in serious health consequences. Attempt to find ways to eliminate your risk when working with sharp materials.

Report all accidents and injuries immediately to your supervisor or the business unit Environmental Health and Safety Manager or Specialist.

## **16. RELATED DOCUMENTS**

1. Laboratory Safety Manual
2. Material Safety Data Sheets (MSDS)
3. Laboratory Quality Control Program
4. Repeat Testing Requirements (Lab policy)
5. Current Allowable Total Error Specifications at [http://questnet1.qdx.com/Business\\_Groups/Medical/qc/docs/qc\\_bpt\\_tea.xls](http://questnet1.qdx.com/Business_Groups/Medical/qc/docs/qc_bpt_tea.xls)

## **17. REFERENCES**

1. HemaTechnologies, Inc. User Manual ver. 3.5

2. ERYTHROCYTE SEDIMENTATION RATE (ESR-W) WESTERGREN PROCEDURE  
 1998

18. REVISION HISTORY

Version	Date	Section	Reason	Reviser	Approval
000	9/14/12		Update owner		R SanLuis
000	9/14/12	3.2	Revise unacceptable specimens, add action for hemolyzed or clotted sample	L Barrett	R SanLuis
000	9/14/12	6.3	Change frequency to every shift	L Barrett	R SanLuis
000	9/14/12	6.7	Add use of TEA for lot to lot runs	L Barrett	R SanLuis
000	9/14/12	7.2	Add printer and scanner	A Chini	R SanLuis
000	9/14/12	7.3	Add alcohol prep and paper	A Chini	R SanLuis
000	9/14/12	8	Remove kit package insert since N/A Add section 8.1, renumber subsequent	L Barrett	R SanLuis
000	9/14/12	11.2	Title change to local terminology	L Barrett	R SanLuis
000	9/14/12	15	Update to standard wording	L Barrett	R SanLuis
000	9/14/12	16	Update titles, add TEa	L Barrett	R SanLuis
000	9/14/12	19	Remove package insert, add Weekly PM and log	L Barrett, A Chini	R SanLuis

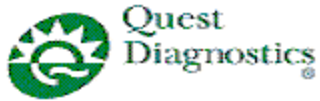
19. ADDENDA

- A. Weekly Preventive Maintenance
- B. ESR Stat Plus Maintenance Log (see Attachment Tab of Infocard)

## Appendix A

### **Weekly Preventive Maintenance**

1. Turn instrument off.
2. Remove Rotor; remove any analysis tubes that may have fallen out.
3. Examine rotor edge at end of each slot to determine if hairline cracks are present. If cracks are present you may continue to use instrument. Contact HemaTechnologies for a replacement rotor.
4. Return rotor to analyzer being careful to place the notched “0” position in the “V” groove on the instrument drive spindle.
5. Once rotor is in place, check alignment by spinning by hand. If Rotor spins level:
  - a. replace hold down screw, **hand tighten only**
  - b. replace blank index tube in “0” slot



- Germantown Emergency Center
- Shady Grove Adventist Hospital
- Washington Adventist Hospital

## ESR Stat Plus Maintenance Log

Month: \_\_\_\_\_

Year: \_\_\_\_\_

Instrument Serial Number: \_\_\_\_\_

<b>Day Shift</b>	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
<b>Wipe interior with Alcohol prep</b>																															
<b>Run Both Levels of Control</b>																															

<b>Evening Shift</b>	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
<b>Wipe interior with Alcohol prep</b>																															
<b>Run Both Levels of Control</b>																															

<b>Night Shift</b>	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31
<b>Wipe interior with Alcohol prep</b>																															
<b>Run Both Levels of Control</b>																															

<b>Weekly Maintenance*</b>	Date:	Date:	Date:	Date:	Date:
	Tech:	Tech:	Tech:	Tech:	Tech:

\* For Weekly Maintenance instructions refer to Addenda A in Erythrocyte Sedimentation Rate by ESR STAT PLUS SOP

**CORRECTIVE ACTION**

Date	Tech	Problem	Corrective Action

Weekly review:	Weekly review:	Weekly review:
Weekly review:	Weekly review:	Monthly review: